

**DART**

NO LONGER APPLICABLE

04.09.10

DESIGN <i>DMJ</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DMJ</i>	APPROVED <i>CA</i>	DRAWING NO. DSI 9068	REV. B SHEET 1 OF 1
DATE 97.09.05		TITLE FOLDING STEP INSTALLATION	SCALE NTS
A	97.06.25	NEW ISSUE	
B	97.09.05	MIN. EDGE DISTANCE ADDED	

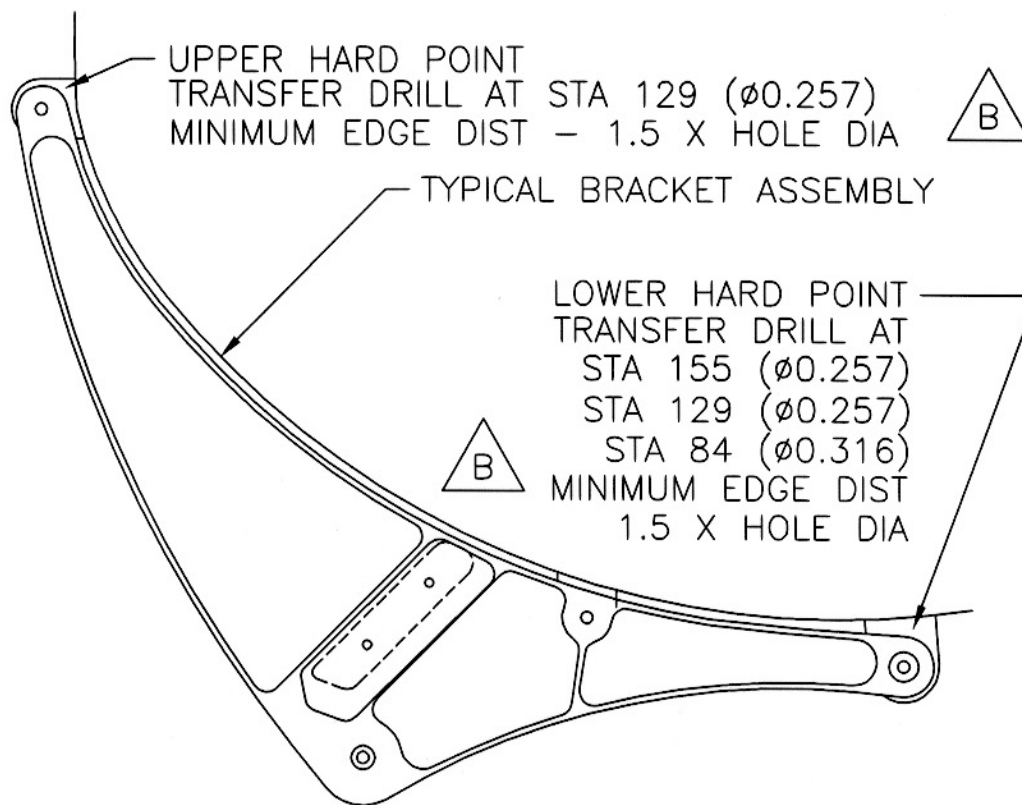
## DART SERVICE INSTRUCTION

EFFECTIVITY: DND-CANADA AIRCRAFT

AMENDS DRAWING D412-630

REF. STA SH96-69

STC SR00595NY/SR00597NY/SR00598NY



- 1) HANG STEP TO UPPER HARDPOINTS AT STA 84 AND STA 155 USING HARDWARE PROVIDED
- 2) POSITION STEP IN PLACE TO CLEAR AIRCRAFT BELLY AND PROVIDE DESIRED ALIGNMENT OF STEP
- 3) TRANSFER DRILL LOWER HARDPOINT LUG TO STEP BRACKET AT STA 84 AND STA 155, AND TRANSFER DRILL BOTH HARDPOINTS AT STA 129. MINIMUM EDGE DISTANCE - 1.5 X HOLE DIA
- 4) ZINC CHROMATE PRIME DRILLED HOLES ON STEP BRACKETS PER MIL-P-8585
- 5) INSTALL STEP WITH HARDWARE PROVIDED